



## VEDANTA ALUMINIUM LIMITED, JHARSUGUDA, ODISHA

### HSE Policy

We believe in sustainable development and are committed to effective management of health, safety and the environment as an integral part of our business. The health and safety of our employees and any other person who may be impacted by our operations is of paramount importance and our aim is zero harm to people and minimal discharge to the environment.

We strive to:

- comply with applicable national, regional and local Health, Safety and Environment ('HSE') regulations and statutory obligations and other requirements as appropriate. We will develop, implement and maintain HSE management systems aligned with our commitments and beliefs and consistent with world-class standards. We will drive continuous improvement in HSE through setting and reviewing targets, assessing and reporting HSE performance, using appropriate best available practices and providing all employees with appropriate training;
- prevent injury and ill health to employees and contractors by providing a safe and healthy working environment and by minimising risks associated with occupational hazards;
- improve and enhance environmental conditions and avoid, reduce or mitigate the environmental impacts to neighbouring communities in areas that we operate including air and water emissions and noise;
- conserve natural resources, through adopting environmentally friendly and energy efficient technology and process improvements. We are committed to managing waste from our operations and we will adopt the principles of waste avoidance, reuse, recycling and beneficial utilisation to minimise discharge and disposal to the environment;
- promote a positive HSE culture within our organisation through effective communication, participation and consultation with employees in the workplace;
- implement regular health surveillance and risk-based monitoring of employees;
- influence our contractors and suppliers to adopt principles and practices adopted by us and in accordance with our own policies;
- communicate with all our stakeholders on the progress and performance of HSE management.

Date: 01.03.2012

A handwritten signature in blue ink, appearing to read "P. Suri".

Pramod Suri

Chief Executive Officer